

DUROPAL

wodego

thermopal

 PFLEIDERER

Delivery programme 2013 – 2016

Core materials, DecoBoard, HPL and HPL-Elements

Including all stock, quick-delivery
and standard programme items

Pfleiderer – the best of all worlds.





Pfleiderer unites three strong brands to create a new image with the greatest market penetration in the wood based panels sector. All the products, services and benefits currently offered by our specialists Duropal, wodego and Thermopal are now united in one company:

Duropal – the HPL and element specialist

wodego – the engineered wood partner with boards for all applications

Thermopal – the system partner for sophisticated interior design

You benefit from this new united strength with combined experience, increased know-how and simplified processes.

Pfleiderer – one brand, many benefits.

Pfleiderer is the number one partner for trade, industry, DIY, specifiers and architects – with an industry-leading range of products and individual services:

- Raw particleboard and fibreboard in different qualities and forms, decorative panels, laminates, compact HPL, HPL elements and worktops
- A new, industry-leading complete programme for core materials, decors and surfaces
- The unique DST System (design – surface – core technology)
- Special product ranges for doors, fire protection, lightweight construction, shipbuilding and green building applications
- Individual services in supply chain and marketing

Together we can develop tailor-made solutions for your ideas.
Take advantage of Pfleiderer's combined strengths for your success!

**Unlimited design
freedom. Combinations
within the DST System.**



DST – D for Design, S for Surface, T for core Technology. Unique in the world of wood based panels, the DST System, is now available for all product lines: it allows Pfleiderer products – decors, surfaces and core materials – to be combined exactly to meet your wishes and needs*. For this purpose we offer an extensive decor range of plain colours, wood reproductions, stone and creative decors, that can be combined with design- and application-oriented surface textures on a variety of core materials – from chipboard and fibreboard for classic furniture and interior design, to fire-retardant and moisture-resistant core boards, through to special core materials such as BalanceBoard for lightweight and ecological construction. Over 800 options from this offer are available at short notice through our DST-XPRESS-Collection. With numerous materials and decor combination possibilities, the Pfleiderer product range offers you practically unlimited freedom of design for interior fitting.



Decors



Structures



Core materials

***) Please note:**

Decor, surface and core material influence the appearance and colour of the finished product. With certain product combinations between MFC/HPL, differences in colour or structure in the surface may occur despite identical decor or surface designations and the option of various sizes and/or qualities even within the same product type (HPL/MFC). Such deviations are not indicative of any faults. For certain structures (gloss and matt surfaces) there are particular sensitivities. We will therefore be happy to advise you individually in order to clarify any deviations in advance so that you always achieve the best results with our products.

Textures

10 surface textures in the DST System

- 16 structures in a wide variety of appearances
- 6 surface textures exclusively for HPL and HPL-Elements
- High gloss in perfection
- Different matt appearances
- Natural wood grains
- Pearl, parchment and creative structures



MO Montana **DST**



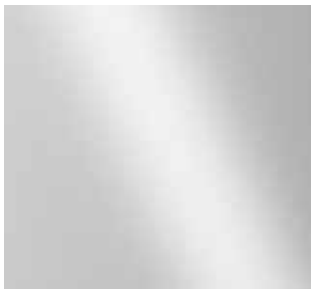
NH Natural wood pore **DST***



AH Authentic wood pore **DST***



RU Rustica / RT Rustic Touch **DST HPL**



HG High Gloss / HS Enhanced High Gloss **DST* HPL**



SM Semi Matt / MS Enhanced Semi Matt **DST HPL**



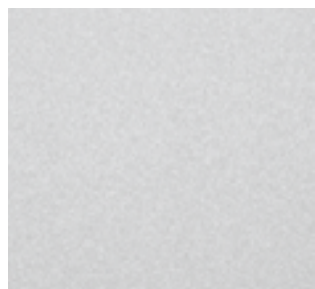
ML Matt Lacquer **DST**



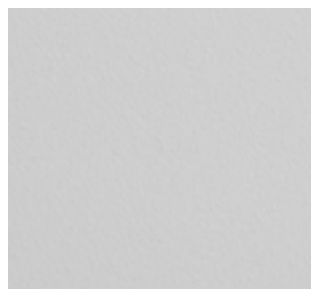
VV Top Velvet **DST**



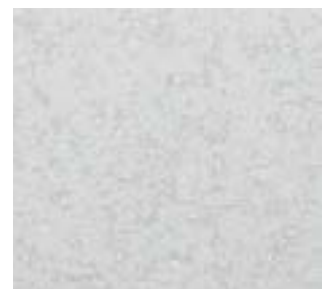
MP Miniperl **DST**



TC Top Face **HPL**



FG Fine Grain **HPL**



CT Crystal Stone **HPL**



HA Hammered Effect **HPL**



LI Linea **DST***



LL Illusion **HPL**

DST Surface available in the decor and surface combination of the DST range.

DST* only available in the following formats: DecoBoard P2 2800 x 2100 mm / NH and LI additionally in 5600 x 2100 mm, HPL, HPL Compact and HPL flat-bonded element 2800 x 2070 mm

HPL Only available as HPL or HPL flat-bonded element in format 4100 x 1300 mm. Further HPL sizes are available in Pfeleiderer's Complete Programme or on the internet under: www.pfleiderer.com

Core materials

For melamine faced decorative panels and HPL-Elements

- The right core panel for every application
- Easy to machine and process
- Different lightweight construction panels, extensive range of fire retardant products
- Broad spectrum of different qualities



Melamine faced decorative boards (DecoBoard) with various core materials.



Duropal-HPL
Decorative high-pressure laminate in postforming quality of the HGP / VGP classification to EN 4383 with hard-wearing melamine resin surface and sanded reverse. Also available in flame retardant quality.
















Duropal-HPL Compact
Compact high-pressure laminate in standard quality and CGS classification to EN 4384. With a black core and decorative melamine resin surface on both sides. Also available in flame retardant quality.



Duropal-Element
Composite board made from a particleboard, both sides covered with Duropal-HPL.

Core materials	Deco-Board	HPL
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Classic wood materials

	BalanceBoard	●	●
	ClassicBoard P2	●	●
	ClassicBoard P2 UZ Blue Angel / F****	●	●
	ClassicBoard P3	●	●
	LivingBoard P4 ¹⁾	●	●
	PremiumBoard MFP Hybrid	●	●
	PremiumBoard P2 ESA ¹⁾	●	●
	StyleBoard MDF plus	●	●
	StyleBoard MDF black	●	●
	StyleBoard HDF thin	●	
	Blockboard	●	●
	Birch multiplex board		●
	Poplar veneer panel		●


DecoBoard: Board available as a DecoBoard with melamine facing
HPL: Available as laminate or HPL flat-bonded element

Core materials	Deco-Board	HPL
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Classic wood materials

	Compact laminate white		●
	Compact laminate black		●

Fire protection and ship interior fitting


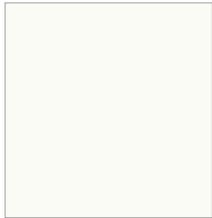
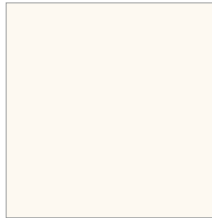


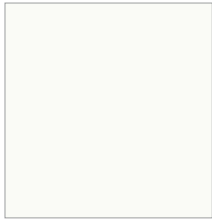

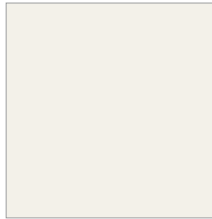


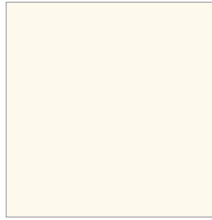


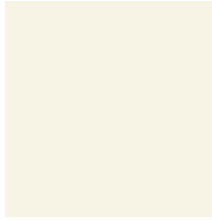
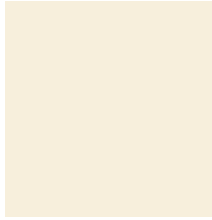
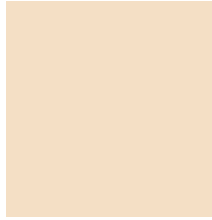


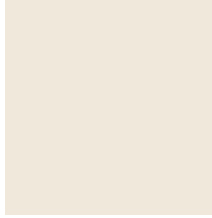
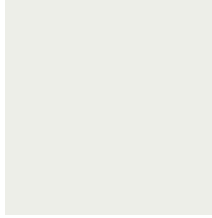
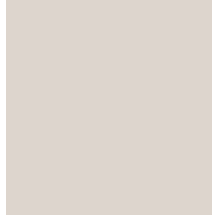



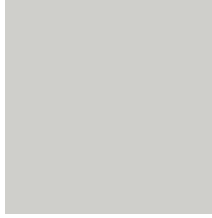
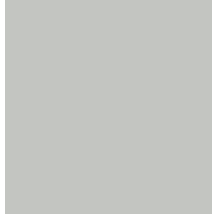
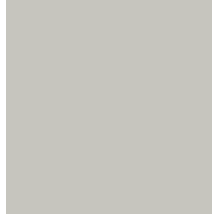


	PremiumBoard Pyroex B1	●	●
	StyleBoard MDF Pyroex	●	●
	Non-flammable vermiculite panel		●
	Compact mineral panel		●
	Flame retardant compact laminate black		●



Lightweight materials

	BalanceBoard	●	●
	Paper honeycomb core board with HDF surface	●	●
	Veneer blockboard SL		●
	Poplar veneer panel		●

¹⁾The decor program is available on request
Sizes and further information can be found at www.pfleiderer.com

DECORS DESIGN COLLECTION
Plain colours

	A	B	C
1			
	U1027 Icy White	DST X 	U102 Chalk
		DST X 	SR209 Royal white
			DST X
2			
	W220 White	DST X	W300 White
			X
			U501 Champagne metallic
			DST X
3			
	W410 Opaque white	DST X	U1026 Crystal white
			DST X 
			Span 140 Frontal white
			DST X 
4			
	U1011 Volcanic white	DST	U197 Ivory
			DST X 
			U130 Sand grey
			DST 
5			
	U1010 Grey white	DST 	U035 Pearl grey
			DST 
			U1131 Silver grey
			DST 
6			
	U1188 Light grey	DST X 	U1179 Manhattan
			DST X
			SR204 Manhattan
			DST 



DST DST collection in decor and surface match
X DST Xpress From stock and fast delivery range
 HPL also available in door sizes
 Also available as a worktop

D	E	F	G	H	I	
						1
U108 Zucchini	U107 Avocado	DST  U046 Sage	U186 Pastel green	F8816 Yellow Rainbow	U1365 Light beige	DST
						2
U1806 Pine green	DST  U110 Iguana	DST X  U109 Caipirinha	U194 Zinc yellow	DST X  U1559 Pastel yellow	DST X U116 Vanilla	DST X
						3
U115 Gorse yellow	DST  U1579 Egg yolk yellow	DST  U114 Quince	U1574 Velvet yellow	DST X  U192 Sunflower	DST U1508 Milano yellow	DST
						4
U032 Orange	DST U1667 Orange	DST X  U1665 Golden orange	DST X  U540 Mango metallic	U246 Mango	DST  U167 Lambada	
						5
U1601 Volcanic red	U054 Burgundy	DST X  U031 Bordeaux	DST  U271 Oxide red	U166 Salsa	U051 Siena red	
						6
	U165 Tango	U027 Wine red	DST U1691 Ruby red	DST X  U225 Signal red	DST X  U1678 Global orange	

DECORS DESIGN COLLECTION

Plain colours

	J	K	L	M	N	O						
7												
	U1306 Magnolia	DST X	U230 Light vanilla	DST X	U1379 Magnolia white	DST	SR211 Pergamon	U184 Cream	DST	U1343 Sand greige	DST X	
8												
	U1303 Ivory white	DST	U1331 Beige grey	DST	U133 Stone grey	DST	U087 Magma	DST	U1184 Sand grey	DST X	U1191 Congo	DST X
9												
	F8567 Cava beige	U542 Gold metallic	U088 Rasul	U1193 Cuando	DST X	U089 Fango	DST	U1980 Terra brown	DST X			
10												
	U1349 Caramel	DST	U179 Cuba libre	DST X	U520 Beige metallic	F8812 Metallic Toffee	U547 Nougat metallic	U182 Dark brown	DST			
11												
	U1102 Truffle grey	DST	U092 Zonda grey	DST	U1211 Lava	DST	F8830 Anthracite Rainbow	U1983 Coco	DST	U522 Grey brown metallic		
12												
	U090 Bora grey	DST	U091 Sharky grey	DST	U1146 Shadow	U018 Basalt grey	DST X	U1257 Graphite	DST	U506 Anthracite metallic	DST X	

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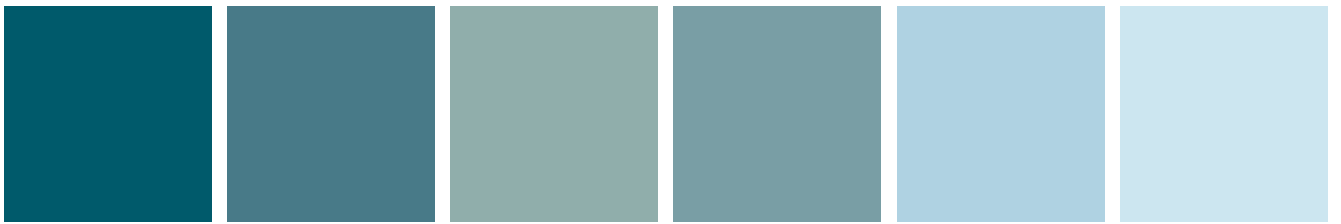
P Q R S T U

7



U543 Platinum metallic
F8595 Grey anthracite **DST X**
U1115 Platinum grey **DST** 
U010 Platinum grey **DST X** 
U508 Grey metallic **DST X**
F8582 White aluminium **DST X**



8



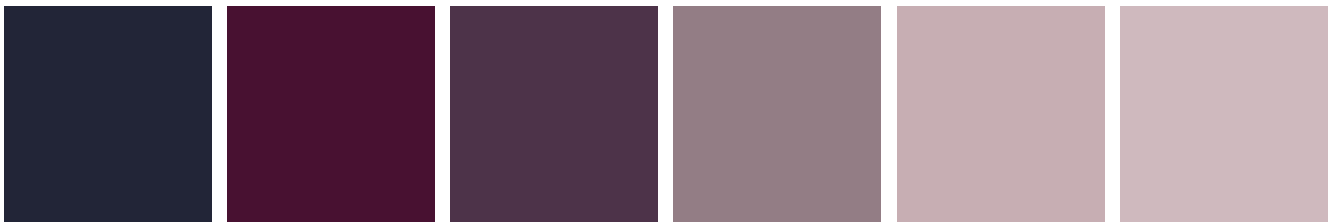
U076 Ocean
U074 Atlantic **DST X**
U562 Mint metallic
U079 Pacific **DST X**
U1739 Crystal blue **DST X** 
U067 Pastel blue

9



U1747 Dark blue **DST X** 
U059 Gentian blue **DST** 
U068 Sky blue **DST** 
U1715 Sky blue **DST X**
U1717 Water blue
U148 Ice blue





10



U056 Royal blue **DST X**
U141 Orchidea **DST X** 
U1686 Purple
U1795 Plum
U1796 Thistle
U162 Rose

11





U1200 Volcanic black **DST X**  
U007 Graphite black **DST X**
U011 Vulcano **DST X** 
U1233 Metallic black **DST** 
U231 Slate grey **DST X** 
U1290 Anthracite **DST**


12

DECORS DESIGN COLLECTION
Wood reproductions

	A	B	C
13			
	R4524 Navarra Pine	DST X F41/004 Riva Pine white	DST X R4192 Dragon Ash Light
14			
	F14/014 Wild Pear Maple colour	DST X R5464 Light Maple	DST F04/054 Black Forest light Maple
15			
	R5413 Bleached wild Pear	DST R5479 Sycamore	DST X R5243 Imperial Maple
16			
	R5028 Acacia	DST X R4400 Natural Balearic Oak	DST R4366 Natural Dakota Oak
17			
	R4223 Lindberg Oak	DST R4565 Sand Heavy Duty	DST X F06/159 Milano Oak striped
18			
	R5622 Baron Elm	DST F06/185 Apollo Oak cream	DST F06/182 Odeon Oak sand

DECORS DESIGN COLLECTION
Wood reproductions

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D	E	F	G	H	I
					
R5184 DST X   Royal Maple	F21/005 DST X   Spain Olive light	R5803  Natural Bamboo	R5338 DST   Niagara Beech	F10/034 DST X  Style Ash cognac	F06/158 DST X  Natural limed Oak
					
F37/066 Style Beech natural	F37/023 DST X   Bloomed Beech	F04/038 DST  Hard Maple	R5320 DST X   White Beech	R5311 DST X  Natural Beech	R5177 DST  Altmuehl Beech
					
R5411 DST  Natural wild Pear	F14/026 Medea Pear honey	F37/009 DST  Steamed Beech	R4601 DST X   Golden red Alder	F04/070 Ontario Maple nature	F29/007 Golden Siam Teak
					
R5693 DST X  Zebrano	R5692 Striped Teak	R5360 DST X   Precious Cherry	F35/005 DST  Bloomed Cherry planked	R5410 DST  Cognac wild Pear	F13/001 Rosewood
					
R5604 DST  Brown Plum	F21/001 Olivet Wood	F21/007 DST   Spain Olive dark	R4811 Noce Tiepolo	R5630 DST  Cashmere	R5638  Brown Plum Butcher
					
R4801 DST  Standard Walnut	F14/025 Medea Pear red	F35/049 Style Cherry brown	R5804  Mocha Bamboo	R5673 DST X  Makassar Ebony	F23/001 DST  Makassar brown

DECORS DESIGN COLLECTION
Wood reproductions

J K L M N O

19						
	R4211 Country Oak	DST F22/007 Papyrus Nubia grey	F22/012 Cosmic Wood cream	DST X R4367 Terra Dakota Oak	R4110 Sonoma Oak	DST X F30/009 Helvetic Elm sand
20						
	F06/186 Apollo Oak cinnamon	DST F32/004 Pompeji Wood brown	R5681 Havana Cherry	DST R5611 Noce Royale	R5151 Block Walnut	F26/030 Albany Walnut light
21						
	R4289 Dark Castle Oak	DST R4283 Tabac Chalet Oak	R5195 Pippy Oak	DST R4262 Pale Lancelot Oak	R4284 Natural Chalet Oak	DST F06/171 Style Oak cinnamon
22						
	F10/035 Style Ash brown	DST X R4867 Aragon Walnut	F26/031 Albany Walnut dark	DST X F17/008 Ayoka Wenge candy	F06/180 Pegasus Oak cinnamon	DST R4190 Loft Oak
23						
	F17/003 Wenge Chill-out	DST X F26/019 Dark Walnut	R4889 Choco Bella Noce	DST X F22/013 Cosmic Wood cacao	R4194 Brown Santana Oak	DST F04/015 Mountain Maple sepia
24						
	R4272 Dark Oak	DST R4221 Mocha Piemont Oak	R5447 After Eight Maple	DST R5690 Classic Wenge		

DECORS DESIGN COLLECTION
Wood reproductions

- DST** DST collection in decor and surface match
- X DST Xpress** From stock and fast delivery range
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-  Also available as a worktop

P	Q	R	S	T	U
					
F06/166 London Oak silver	DST R4531 Ponderosa Pine	DST X R4525 Navarra Pine grey	DST R4191 Grey Dragon Ash	DST R4264 Grey Lancelot Oak	DST F22/008 Papyrus Nubia brown
					
F06/183 Odeon Oak grey	DST R5612 Clay Sangha Wenge	DST X F06/172 Style Oak brown	DST F30/010 Ovid Elm cinnamon	DST F22/016 Oxygen Wood grey	DST R4365 Smoked Dakota Oak
					
R4896 Milano Walnut	DST X F06/187 Apollo Oak grey	DST R5643 Truffle Baron Elm	DST R4566 Moor Heavy Duty	DST X R5613 Natural Sangha Wenge	DST R4210 Havard Oak Block
					
F32/005 Pompeji Wood dark	DST R4854 Viva Walnut	DST F14/024 Medea Pear dark	DST X F06/160 Milano Oak dark	DST F06/184 Odeon Oak black	DST F30/011 Ovid Elm nutmeg
					
DST X F7223 Black Esprit	DST X F41/005 Riva Pine black	DST X F22/017 Oxygen Wood black	DST R5672 Ebony	DST R4371 Dark Mountain Oak	DST R5255 Blue Dayton

19

20





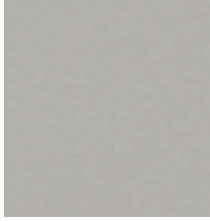
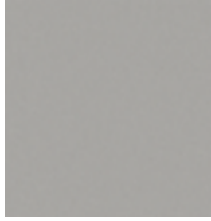



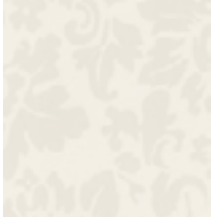





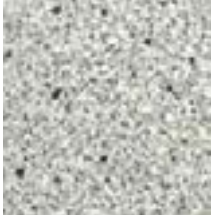
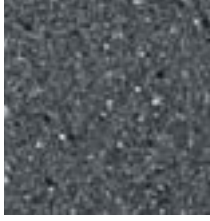



















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22



23





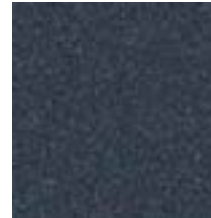





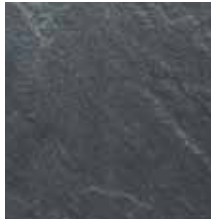



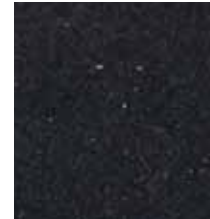
































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DECORS DESIGN COLLECTION
Real metal, stone and creative decors
















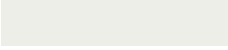





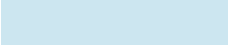





	A	B	C	D	E	F
25						
	Alu 1 Stainless steel effect	Alu 2 Nickel effect	F8008 Silver alu wave	F7946 Aztec silver	F8110 Brushed aluminium	Edelstahl 3 Metallic
26						
	Z0901 Twinkle Snow	Z0900 Twinkle Opal white	R6053 White Ottawa	F7463 White Arabesque	R6255 Statuario Venato	F7504 Light grey twist
27						
	R6480 Glacial Storm	R6265 White Ipanema	R6493 Soft Concrete	F7920 Light grey Corn	F7919 Corn	R6254 Light Marble
28						
	R6205 Castello Granite	F8192 Grey myriade	Antares 1 Grey	R6060 Beige Belmont	Artefakt 1 Sand	Piazza 2 Sand
29						
	F7505 Platinum grey twist	R5808 Loft concrete	R6266 Fango Ipanema	Schiefer 4 Truffle	F7345 Blue Kansas	Black Jack 2 Blue
30						
	R6456 Grey Sahara	Mystic 1 Cuba	F7503 Lava twist	F7478 Tempered steel	R6062 Grey Belmont	Artefakt 2 Terra

DECORS DESIGN COLLECTION
Real metal, stone and creative decors

- DST** DST collection in decor and surface match
- X DST Xpress** From stock and fast delivery range
-  HPL also available in door sizes
-  Also available as a worktop

G	H	I	J	K	L
					
R6497 Trasimeno basalt	Torreano 5 Dark	 Granit 5 Black	F8345 Astral quartz	F8194 Black myriade	 Z0905 Twinkle Black 
					
R6424 Black Limestone	 Schiefer 1 Anthracite	F7462 Black Arabesque	Marmor 4 Black	R6499 Roma Marble	 F7654 Flash black 
					
R6457 Brown Sahara	R6262 Foggy grey Morocco	Piazza 1 Ochre	Scala 2 Bacio	 Cartago 1 Sand	 R6245 Travertine
					
R6263 Dark earth Morocco	R6061 Brown Belmont	 Black Jack 1 Brown	 Camelot 1 Antique	R6261 Crystal grey Morocco	F7399 Greige incanto DST
					
R6008 Ceramic Rust	 Phoenix 1 Brown	Nizza 3 Orange	F7945 Aztec gold	Nizza 1 Yellow	Kristall 2 Vanilla
					
		Mystic 3 Orchidea	Mystic 2 Iguana	F7951 Green atelier	 F7952 Brown atelier 

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ³⁾ <input type="checkbox"/> 3200 x 2100 ³⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
	W220 White	A2	S1002-G50Y		0,79	<input type="checkbox"/> <input checked="" type="checkbox"/>	●	●	●
	W300 White	B2	S0502-G50Y		0,81	<input type="checkbox"/> <input checked="" type="checkbox"/> not possible 2800x2100			
	W410 Opaque white	A3	S0502-Y		0,82	<input type="checkbox"/> <input checked="" type="checkbox"/>	●	●	●
	W700 White painting grade	-				<input type="checkbox"/> <input checked="" type="checkbox"/> not possible 2800x2100			
	Span 140 Frontal white	C3	S0502-Y		0,81	<input type="checkbox"/> <input checked="" type="checkbox"/>	●	●	●
	SR204 Manhattan	C6	S3000-N		0,46	<input type="checkbox"/>	●	●	●
	SR209 Royal white	C1	S0500-N		0,81	<input type="checkbox"/>	●	●	●
	SR211 Pergamon	M7	S1002-Y50R		0,75				
	U007 Graphite black	Q12	S8500-N		0,07	<input type="checkbox"/>	●	●	●
	U010 Platinum grey	S8	S4500-N		0,31	<input type="checkbox"/>	●	●	●
	U011 Vulcano	R12	S8000-N		0,08	<input type="checkbox"/>	●	●	●
	U018 Basalt grey	M12	S6500-N		0,15	<input type="checkbox"/>	●	●	●
	U027 Wine red	F6	S4050-R		0,11	<input type="checkbox"/>	●	●	●
	U031 Bordeaux	F5	S5040-Y90R		0,10	<input type="checkbox"/>	●	●	●
	U032 Orange	D4	S1070-Y40R		0,34	<input type="checkbox"/>	●	●	●
	U035 Pearl grey	B5	S1002-G		0,73	<input type="checkbox"/>	●	●	●
	U046 Sage	F1	S1020-G30Y		0,60				
	U051 Siena red	I5	S3050-Y70R		0,20				
	U054 Burgundy	E5	S6030-R		0,08	<input type="checkbox"/>	●	●	●
	U056 Royal blue	P11	S8005-R50B		0,08	<input type="checkbox"/>	●	●	●
	U059 Gentian blue	Q10	S5040-R80B		0,10	<input type="checkbox"/>	●	●	●
	U067 Pastel blue	U9	S0515-B		0,71				
	U068 Sky blue	R10	S3050-R90B		0,20	<input type="checkbox"/>	●	●	●
	U074 Atlantic	Q9	S5020-B10G		0,21	<input type="checkbox"/>	●	●	●
	U079 Pacific	P9	S5030-B30G		0,13				
	U087 Magma	S9	S3020-B10G		0,38	<input type="checkbox"/>	●	●	●
	U087 Magma	M8	S3005-Y20R		0,44	<input type="checkbox"/>	●	●	●

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600x2100 also available with the following surfaces: LI, NH

STOCK PROGRAMME				FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2				
2655x2100	2800x2100 5) also in 3200x2100	2800x2070x0,8	4100x1300x0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾	Product system	Door HPL in surface texture	Worktop in surface texture
MP, SM - 8, 16, 19			MP, SM	■ MP, SM		MP, SM	DST		
MP, SM - 8, 19				■ MP, SM			DB		
MP, SM - 8, 16, 19		MP	MP, SM	■ MP, SM	MP	MP, SM	DST		
SM - 16, 19				■ SM			DB		
MP - 8, 19	MP - 8, 16, 19 ⁵⁾	MP, SM, VV, HG	MP	□ ■ MP	MP, SM, VV, HG	MP	DST	VV	
			MP			MP	DST	VV	
	VV - 19	VV, MP HG also 1 + 1,2	VV	□ VV	VV, MP, HG	VV	DST		
			MP			MP	HPL		
	MP - 8, 19 M0, HG - 19	MP, M0, HG	MP, M0, HG	□ MP, M0, HG	MP, M0, HG	MP, M0, HG	DST		
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST	VV	
	MP - 8, 19	MP	MP	□ MP	MP	MP	DST	VV	
		HG	MP		HG	MP	DST		
			MP			MP	DST	VV	
			MP			MP	DST		
			MP			MP	DST	VV	
			MP			MP	HPL		
			MP			MP	HPL		
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST		
			MP			MP	DST	VV	
			MP			MP	HPL		
			MP			MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST		
			MP			MP	HPL		
		MP	MP	□ MP	MP	MP	DST		
			MP			MP	DST	VV	

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

					DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
					DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	■ 2655 x 2100 5310 x 2100 ³⁾ □ 2800 x 2100 ³⁾ 3200 x 2100 ³⁾ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials
 U088 Rasul	L9	S5010-Y10R		0,25				
 U089 Fango	N9	S7005-Y20R		0,14	□	●	●	●
 U090 Bora grey	J12	S4502-R		0,31	□	●	●	●
 U091 Sharki grey	K12	S5502-R		0,25	□	●	●	●
 U092 Zonda grey	K11	S6502-R		0,17	□	●	●	●
 U1010 Grey white	A5	S1002-Y		0,66	□	●	●	●
 U1011 Volcanic white	A4	S0804-Y30R		0,74	□	●	●	●
 U102 Chalk	B1	S0502-G		0,85	□	●	●	●
 U1026 Crystal white*	B3	S0502-Y		0,88	□	●	●	●
 U1027 Icy White*	A1	S0505-R60B		0,88	□ ■	●	●	●
 U107 Avocado	E1	S3020-G60Y		0,38	□	●	●	●
 U108 Zucchini	D1	S7005-G50Y		0,12				
 U109 Caipirinha	F2	S2040-G90Y		0,55				
 U110 Iguana	E2	S3050-G80Y		0,36	□	●	●	●
 U1102 Truffle grey	J11	S5005-Y50R		0,26	□	●	●	●
 U1115 Platinum grey*	R8	S4502-G		0,28	□	●	●	●
 U1131 Silver grey	C5	S1500-N		0,66	□	●	●	●
 U114 Quince	F3	S1040-Y10R		0,61				
 U1146 Shadow	L12	S6000-N		0,19				
 U115 Gorse yellow	D3	S1070-Y10R		0,46	□	●	●	●
 U116 Vanille	I2	S0507-Y20R		0,78	□	●	●	●
 U1179 Manhattan	B6	S2502-G		0,46	□	●	●	●
 U1184 Sand grey*	N8	S4005-Y50R		0,37	□	●	●	●
 U1188 Light grey	A6	S2000-N		0,58	□ ■	●	●	●
 U1191 Congo	O8	S4005-Y50R		0,32	□	●	●	●
 U1193 Cuando*	M9	S6005-Y20R		0,21	□	●	●	●
 U1200 Volcanic black*	P12	S8502-B		0,05	□ ■	●	●	●

³⁾ also available with the following surfaces: NH, AH, LI, HG
* also available as SolidColor

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH

STOCK PROGRAMME				FAST DELIVERY PROGRAMME				All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2		Product system			
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾				
			MP			MP	HPL			
			MP			MP	DST	VV		
			MP			MP	DST	VV		
			MP			MP	DST	VV		
			MP			MP	DST	VV		
			MP			MP	DST	VV		
			MP			MP	DST	VV		
		VV - 8, 19 HG, ML - 19	VV, HG, ML	VV, HG, ML	□ VV, HG, ML	VV, HG, ML	VV, HG, ML	DST	VV	
		VV - 19	VV	VV, HA, HS, MS	□ VV	VV	VV, HA, HS, MS	DST	VV	VV APL + windowboard
VV - 19			SM, HG	VV, LL, HA, HX ⁸⁾ , HS, MS	■ VV	SM, HG	VV, LL, HA, HS, MS	DST	VV	VV
			MP			MP	DST	VV		
			MP			MP	HPL			
			MP			MP	HPL			
			MP		□ MP	MP	MP	DST	VV	
				VV, HA			VV, HA	DST	VV	
				MP, LL, HA, HS, MS			MP, LL, HA, HS, MS	DST	VV	
				MP			MP	DST	VV	
				MP			MP	HPL		
				MP			MP	HPL		
				MP			MP	DST	VV	
			MP	MP	□ MP	MP	MP	DST		
			MP	MP	□ MP	MP	MP	DST		
			MP	MP	□ MP	MP	MP	DST	VV	
MP - 8, 19	MP - 19 ⁵⁾	MP	MP, LL, HA, HS, MS	□ ■ MP	MP	MP, LL, HA, HS, MS	DST	VV	MP APL VV windowboard	
		VV - 8, 19	VV	VV, LL, HS, MS	□ VV	VV	VV, LL, HS, MS	DST	VV	
			VV	VV, HS, MS	□ VV	VV	VV, HS, MS	DST	VV	
MP, VV - 19		VV	MP, VV, LL, HA, HX ⁸⁾	■ MP, VV	VV	MP, VV, LL, HA	DST	VV	MP	

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme
2655 x 2100 / 2800 x 2100 x
8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ³⁾ <input type="checkbox"/> 3200 x 2100 ³⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
 U1211 Lava*	L11	S7005-Y50R		0,13	<input type="checkbox"/>	●	●	●	
 U1233 Metallic black	S12	S8000-N		0,08	<input type="checkbox"/>	●	●	●	
 U1257 Graphite	N12	S7500-N		0,12	<input type="checkbox"/>	●	●	●	
 U1290 Anthracite*	U12	S6502-B		0,16	<input type="checkbox"/>	●	●	●	
 U130 Sand grey	C4	S0907-Y50R		0,69	<input type="checkbox"/>	●	●	●	
 U1303 Ivory white	J8	S0505-G80Y		0,79	<input type="checkbox"/>	●	●	●	
 U1306 Magnolia	J7	S0505-Y20R		0,76	<input type="checkbox"/> ■	●	●	●	
 U133 Stone grey	L8	S2005-Y20R		0,52	<input type="checkbox"/>	●	●	●	
 U1331 Beige grey	K8	S2005-Y20R		0,70	<input type="checkbox"/>	●	●	●	
 U1343 Sand greige*	07	S2005-Y50R		0,55	<input type="checkbox"/>	●	●	●	
 U1349 Caramel	J10	S3010-Y40R		0,41	<input type="checkbox"/>	●	●	●	
 U1365 Light beige	I1	S0510-Y30R		0,75	<input type="checkbox"/>	●	●	●	
 U1379 Magnolia white	L7	S0804-Y30R		0,84	<input type="checkbox"/>	●	●	●	
 U141 Orchidea	Q11	S7020-R20B		0,08	<input type="checkbox"/>	●	●	●	
 U148 Ice blue	U10	S1015-R80B		0,61					
 U1508 Milano yellow	I3	S1030-Y10R		0,61	<input type="checkbox"/>	●	●	●	
 U1559 Pastel yellow	H2	S0520-Y10R		0,75	<input type="checkbox"/>	●	●	●	
 U1574 Velvet yellow	G3	S0540-Y10R		0,68	<input type="checkbox"/>	●	●	●	
 U1579 Egg yolk yellow	E3	S0570-Y20R		0,52	<input type="checkbox"/>	●	●	●	
 U1601 Volcanic red	D5	S7020-R10B		0,09					
 U162 Rose	U11	S2010-R30B		0,52					
 U165 Tango	E6	S4050-R10B		0,09					
 U166 Salsa	H5	S4050-Y70R		0,15					
 U1665 Golden orange	F4	S1060-Y30R		0,50	<input type="checkbox"/>	●	●	●	
 U1667 Orange	E4	S1070-Y40R		0,35	<input type="checkbox"/>	●	●	●	
 U167 Lambada	I4	S2050-Y10R		0,60					
 U1678 Global orange	I6	S3050-Y80R		0,21					

¹⁾ also available with the following surfaces: NH, AH, LI, HG
* also available as SolidColor

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH










STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
				MP, HS, MS			MP, HS, MS	DST	VV	
				MP, HA			MP, HA	DST	VV	
				MP, HS, MS			MP, HS, MS	DST	VV	
				MP, LL			MP, LL	DST		
				MP			MP	DST	VV	
				VV			VV	DST		
	VV-19		VV	VV	■ VV	VV	VV	DST	VV	
				MP			MP	DST	VV	
				MP			MP	DST		
		VV-19	VV	VV	□ VV	VV	VV	DST	VV	
				MP			MP	DST	VV	
				MP			MP	DST		
				MP, HS, MS			MP, HS, MS	DST	VV	
			MP	MP	□ MP	MP	MP	DST	VV	
				MP			MP	HPL		
				VV, HA			VV, HA	DST		
			MP	MP	□ MP	MP	MP	DST		
			MP	MP	□ MP	MP	MP	DST	VV	
				MP, HS, MS			MP, HS, MS	DST	VV	
				VV			VV	HPL		
				VV			VV	HPL		
				MP			MP	HPL		
				MP			MP	HPL		
			VV	VV	□ VV	VV	VV	DST	VV	
			MP	MP, HS, MS	□ MP	MP	MP, HS, MS	DST	VV	
				MP			MP	HPL		
				VV			VV	HPL		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ³⁾ <input type="checkbox"/> 3200 x 2100 ³⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
 U1686 Purple	R11	S6030-R40B		0,09					
 U1691 Ruby red	G6	S3070-Y90R		0,11	<input type="checkbox"/>	●	●	●	
 U1715 Sky blue	S10	S4020-R80B		0,22	<input type="checkbox"/>	●	●	●	
 U1717 Water blue	T10	S3030-R90B		0,33					
 U1739 Crystal blue	T9	S1020-R90B		0,57	<input type="checkbox"/>	●	●	●	
 U1747 Dark blue	P10	S7020-R90B		0,08	<input type="checkbox"/>	●	●	●	
 U179 Cuba libre	K10	S3010-Y60R		0,37	<input type="checkbox"/>	●	●	●	
 U1795 Plum	S11	S5010-R30B		0,24					
 U1796 Thistle	T11	S3010-R20B		0,42					
 U1806 Pine green	D2	S6020-G		0,11	<input type="checkbox"/>	●	●	●	
 U182 Dark brown	O10	S8010-Y70R		0,09	<input type="checkbox"/>	●	●	●	
 U184 Cream	N7	S1505-Y50R		0,58	<input type="checkbox"/>	●	●	●	
 U186 Pastel green	G1	S0510-G20Y		0,76					
 U192 Sunflower	H3	S0530-Y		0,74	<input type="checkbox"/>	●	●	●	
 U194 Zinkgelb	G2	S0560-Y		0,65	<input type="checkbox"/>	●	●	●	
 U197 Ivory	B4	S0804-Y50R		0,79	<input type="checkbox"/>	●	●	●	
 U1980 Terra brown	O9	S8005-Y80R		0,09	<input type="checkbox"/>	●	●	●	
 U1983 Coco	N11	S7010-Y90R		0,14	<input type="checkbox"/>	●	●	●	
 U225 Signal red	H6	S2070-Y90R		0,15	<input type="checkbox"/>	●	●	●	
 U230 Light vanilla	K7	S0505-Y20R		0,82	<input type="checkbox"/>	●	●	●	
 U231 Slate grey	T12	S7502-B		0,10	<input type="checkbox"/>	●	●	●	
 U246 Mango	H4	S1050-Y20R		0,57	<input type="checkbox"/>	●	●	●	
 U271 Oxide red	G5	S5040-Y80R		0,11					
 U501 Champagne metallic	C2	S0603-G40Y	● ^x	0,82	<input type="checkbox"/>	●	●	●	
 U506 Anthracite metallic	O12	S6502-B	● ^x	0,14	<input type="checkbox"/>	●	●	●	
 U508 Grey metallic	T8	S3000-N	● ^x	0,48	<input type="checkbox"/>	●	●	●	
 U520 Beige metallic	L10	S4010-Y70R	● ^x	0,30					

³⁾ also available with the following surfaces: NH, AH, LI, HG
^x Only suitable for vertical applications.

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH

STOCK PROGRAMME				FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾	Product system	Door HPL in surface texture	Worktop in surface texture
			VV			VV	HPL		
	VV - 19	VV	VV, LL, HS, MS	□ VV	VV	VV, LL, HS, MS	DST	VV	
		MP	MP	□ MP	MP	MP	DST		
			MP			MP	HPL		
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST	VV	
		VV	VV	□ VV	VV	VV	DST		
			VV			VV	HPL		
			VV			VV	HPL		
			MP			MP	DST	VV	
			MP			MP	DST	VV	
			MP			MP	DST		
			MP			MP	HPL		
			MP			MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST	VV	
			VV			VV	DST		
		MP	MP	□ MP	MP	MP	DST	VV	
		MP	MP	□ MP	MP	MP	DST		
	MP - 8, 19	MP	MP	□ MP	MP	MP	DST	VV	
			MP			MP	DST	VV	
			MP			MP	HPL		
		MP	MP	□ MP, HG	MP	MP	DST		
	MP - 19	MP, HG	MP	□ MP	MP, HG	MP	DST		
	MP - 19	MP	MP	□ MP	MP	MP	DST		
			HG			HG	HPL		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100x1300x0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value		■ 2655 x 2100 5310 x 2100 ³⁾ □ 2800 x 2100 ³⁾ 3200 x 2100 ³⁾ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials
 U522 Grey brown metallic	011	S6502-R	● ^x	0,18					
 U540 Mango metallic	G4	S1020-Y40R	● ^x	0,65					
 U542 Gold metallic	K9	S5005-Y20R	● ^x	0,30					
 U543 Platinum metallic	P8	S5502-Y	● ^x	0,26					
 U547 Nougat metallic	N10	S7020-Y20R	● ^x	0,16					
 U562 Mint metallic	R9	S3010-B10G	● ^x	0,39					
 F8567 Cava beige	J9	S3010-Y20R	● ^x	0,47					
 F8582 White aluminium	U8	S3502-B	● ^x	0,47	□	●	●	●	
 F8595 Grey anthracite	Q8	S4005-R50B	● ^x	0,34	□	●	●	●	
 F8812 Metallic Toffee	M10	S7010-Y30R	● ^x	0,14					
 F8816 Yellow Rainbow	H1	S1510-Y10R	● ^x	0,50					
 F8830 Anthracite Rainbow	M11	S7005-Y80R	● ^x	0,18					
 F04/015 Mountain Maple sepia	023			0,19	□	●	●	●	
 F04/038 Hard Maple	F14			0,44	□	●	●	●	
 F04/054 Black Forest light Maple	C14			0,61	□	●	●	●	
 F04/070 Ontario Maple nature	H15			0,27					
 F06/158 Natural limed Oak	I13			0,31	□	●	●	●	
 F06/159 Milano Oak striped	C17			0,40	□ ■	●	●	●	
 F06/160 Milano Oak dark	S22			0,12	□	●	●	●	
 F06/166 London Oak silver	P19		●	0,35	□	●	●	●	
 F06/171 Style Oak cinnamon	021			0,34	□	●	●	●	
 F06/172 Style Oak brown	R20			0,25	□	●	●	●	
 F06/180 Pegasus Oak cinnamon	N22			0,17	□	●	●	●	
 F06/182 Odeon Oak sand	C18			0,41	□	●	●	●	
 F06/183 Odeon Oak grey	P20			0,27	□	●	●	●	
 F06/184 Odeon Oak black	T22			0,11	□	●	●	●	

³⁾ also available with the following surfaces: NH, AH, LI, HG
^x Only suitable for vertical applications.

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH




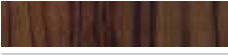







STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
		MP - 19	MP	MP, HA	□ MP	MP	MP, HA	DST		
			MP	MP, HA	□ MP	MP	MP, HA	DST		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
				VV			VV	DST		
				VV			VV	DST	VV	
				VV			VV	DST		
				VV			VV	HPL		
			ML	ML	□ ML	ML	ML	DST		
	M0 - 19		M0	M0	■ M0	M0	M0	DST		
		ML - 19	ML	ML	□ ML	ML	ML	DST	ML	
				ML			ML	DST		
			M0	M0	□ M0	M0	M0	DST		
			M0	M0	□ M0	M0	M0	DST		
			RU	RU	□ RU	RU	RU	DST	RT	
				M0			M0	DST		
				M0			M0	DST		
				M0			M0	DST		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme
2655 x 2100 / 2800 x 2100 x
8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ¹⁾ <input type="checkbox"/> 3200 x 2100 ²⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ¹⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ¹⁾ / 4100 x 1300 ⁴⁾ with different core materials	
 F06/185 Apollo Oak cream	B18			0,41	<input type="checkbox"/>	●	●	●	
 F06/186 Apollo Oak cinnamon	J20			0,20	<input type="checkbox"/>	●	●	●	
 F06/187 Apollo Oak grey	Q21			0,18	<input type="checkbox"/>	●	●	●	
 F10/034 Style Ash cognac	H13			0,32	<input type="checkbox"/>	●	●	●	
 F10/035 Style Ash brown	J22			0,14	<input type="checkbox"/>	●	●	●	
 F13/001 Rosewood	I16			0,13					
 F14/014 Wild Pear Maple colour	A14			0,60	<input type="checkbox"/>	●	●	●	
 F14/024 Medea Pear dark	R22			0,13					
 F14/025 Medea Pear red	E18			0,15					
 F14/026 Medea Pear honey	E15			0,32					
 F17/003 Wenge Chill-out	J23			0,09	<input type="checkbox"/>	●	●	●	
 F17/008 Ayoka Wenge candy	M22			0,16	<input type="checkbox"/>	●	●	●	
 F21/001 Olivet Wood	E17			0,12					
 F21/005 Spain Olive light	E13			0,40	<input type="checkbox"/>	●	●	●	
 F21/007 Spain Olive dark	F17			0,11	<input type="checkbox"/>	●	●	●	
 F22/007 Papyrus Nubia grey	K19			0,32					
 F22/008 Papyrus Nubia brown	U19			0,20					
 F22/012 Cosmic Wood cream	L19			0,32	<input type="checkbox"/>	●	●	●	
 F22/013 Cosmic Wood cacao	M23			0,14	<input type="checkbox"/>	●	●	●	
 F22/016 Oxygen Wood grey	T20			0,17					
 F22/017 Oxygen Wood black	R23			0,11					
 F23/001 Makassar brown	I18			0,08	<input type="checkbox"/>	●	●	●	
 F26/019 Dark Walnut	K23			0,10	<input type="checkbox"/>	●	●	●	
 F26/030 Albany Walnut light	O20			0,28	<input type="checkbox"/>	●	●	●	
 F26/031 Albany Walnut dark	L22			0,16	<input type="checkbox"/>	●	●	●	
 F29/007 Golden Siam Teak	I15			0,20					
 F30/009 Helvetic Elm sand	O19		●	0,39					

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH

STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
				MO			MO	DST		
				MO			MO	DST	MO	
				MO			MO	DST		
			RU	RU	□ RU	RU	RU	DST	RT	
			RU	RU	□ RU	RU	RU	DST		
				VV			VV	HPL		
			ML	ML	□ ML	ML	ML	DST		
				HG			HG	HPL		
				HG			HG	HPL		
				HG			HG	HPL		
		VV - 19	VV	VV	□ VV	VV	VV	DST	VV	
			RU	RU	□ RU	RU	RU	DST		
				VV			VV	HPL		
			ML	ML	□ ML	ML	ML	DST		VV
				ML			ML	DST	ML	
				VV			VV	HPL		VV
				VV			VV	HPL		VV
			ML	ML	□ ML	ML	ML	DST		
			ML	ML	□ ML	ML	ML	DST		
				MO			MO	HPL		
				MO			MO	HPL		
				VV			VV	DST		
			MO	MO	□ MO	MO	MO	DST		
			MO	MO	□ MO	MO	MO	DST	MO	
		MO - 19	MO	MO	□ MO	MO	MO	DST	MO	
				MO			MO	HPL		
				MO			MO	HPL		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme
2655 x 2100 / 2800 x 2100 x
8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordinates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ³⁾ <input type="checkbox"/> 3200 x 2100 ³⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
 F30/010 Ovid Elm cinnamon	S20			0,20	<input type="checkbox"/>	●	●	●	
 F30/011 Ovid Elm nutmeg	U22			0,11	<input type="checkbox"/>	●	●	●	
 F32/004 Pompeji Wood brown	K20			0,20	<input type="checkbox"/>	●	●	●	
 F32/005 Pompeji Wood dark	P22			0,14	<input type="checkbox"/>	●	●	●	
 F35/005 Bloomed Cherry planked	G16			0,20	<input type="checkbox"/>	●	●	●	
 F35/049 Style Cherry brown	F18		●	0,12					
 F37/009 Steamed Beech	F15			0,30	<input type="checkbox"/>	●	●	●	
 F37/023 Bloomed Beech	E14			0,44	<input type="checkbox"/>	●	●	●	
 F37/066 Style Beech natural	D14			0,38					
 F41/004 Riva Pine white	B13			0,67	<input type="checkbox"/>	●	●	●	
 F41/005 Riva Pine black	Q23			0,11	<input type="checkbox"/>	●	●	●	
 F7223 Black Esprit	P23			0,11	<input type="checkbox"/>	●	●	●	
 R4110 Sonoma Oak	N19			0,38	<input type="checkbox"/>	●	●	●	
 R4190 Loft Oak	O22			0,21	<input type="checkbox"/>	●	●	●	
 R4191 Grey Dragon Ash	S19			0,25	<input type="checkbox"/>	●	●	●	
 R4192 Light Dragon Ash	C13			0,61	<input type="checkbox"/>	●	●	●	
 R4194 Brown Santana Oak	N23			0,14	<input type="checkbox"/>	●	●	●	
 R4210 Havard Oak Block	U21			0,13					
 R4211 Country Oak	J19			0,28	<input type="checkbox"/>	●	●	●	
 R4221 Mocha Piemont Oak	K24		●	0,07	<input type="checkbox"/>	●	●	●	
 R4223 Lindberg Oak	A17			0,45	<input type="checkbox"/>	●	●	●	
 R4262 Pale Lancelot Oak	M21			0,32	<input type="checkbox"/>	●	●	●	
 R4264 Grey Lancelot Oak	T19			0,27	<input type="checkbox"/>	●	●	●	
 R4272 Dark Oak	J24			0,07	<input type="checkbox"/>	●	●	●	
 R4283 Tabac Chalet Oak	K21			0,22	<input type="checkbox"/>	●	●	●	
 R4284 Natural Chalet Oak	N21			0,29	<input type="checkbox"/>	●	●	●	
 R4289 Dark Castle Oak	J21			0,21	<input type="checkbox"/>	●	●	●	

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following surfaces: LI, NH











STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
				RU			RU	DST		
				RU			RU	DST		
				RU			RU	DST	RT	
				RU			RU	DST		
				VV			VV	DST		
				HG			HG	HPL		
			VV	VV		VV	VV	DST	VV	
		VV - 8, 19	VV	VV	□ VV	VV	VV	DST	VV	
				ML			ML	HPL		
		RU - 19	RU	RU	□ RU	RU	RU	DST		
			RU	RU	□ RU	RU	RU	DST		
			HG	HG	□ HG	HG	HG	DST		
		RU - 19	RU	RU	□ RU	RU	RU	DST	RT	RU
				RU			RU	DST		
				RU			RU	DST	RT	
				RU			RU	DST		
				RU			RU	DST	RT	
				VV			VV	HPL		
				VV			VV	DST		
		M0 - 19	M0	M0	□ M0	M0	M0	DST	M0	M0
				ML			ML	DST	ML	
			RU	RU	□ RU	RU	RU	DST		RU
				RU			RU	DST		
				RU			RU	DST	RT	
				M0			M0	DST	M0	
				M0			M0	DST		
				RU			RU	DST		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	■ 2655 x 2100 ■ 5310 x 2100 ³⁾ □ 2800 x 2100 ³⁾ □ 3200 x 2100 ³⁾ ■ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
 R4365 Smoked Dakota Oak	U20			0,13					
 R4366 Natural Dakota Oak	C16			0,50	□	●	●	●	
 R4367 Terra Dakota Oak	M19			0,31					
 R4371 Dark Mountain Oak	T23			0,10	□	●	●	●	
 R4400 Natural Balearic Oak	B16			0,52	□	●	●	●	
 R4524 Navarra Pine	A13			0,74	□	●	●	●	
 R4525 Navarra Pine grey	R19			0,26	□	●	●	●	
 R4531 Ponderosa Pine	Q19			0,27	□	●	●	●	
 R4565 Sand Heavy Duty	B17			0,37					
 R4566 Moor Heavy Duty	S21			0,15					
 R4601 Golden red Alder	G15			0,29	□	●	●	●	
 R4801 Standard Walnut	D18			0,48	□	●	●	●	
 R4811 Noce Tiepolo	G17		●	0,15					
 R4854 Viva Walnut	Q22			0,14					
 R4867 Aragon Walnut	K22			0,19	□	●	●	●	
 R4889 Choco Bella Noce	L23		●	0,12	□	●	●	●	
 R4896 Milano Walnut	P21			0,16	□	●	●	●	
 R5028 Acacia	A16			0,56	□	●	●	●	
 R5151 Block Walnut	N20			0,26					
 R5177 Altmuehl Beech	I14			0,41	□	●	●	●	
 R5184 Royal Maple	D13			0,56	□ ■	●	●	●	
 R5195 Pippy Oak	L21			0,30	□	●	●	●	
 R5243 Imperial Maple	C15			0,56	□	●	●	●	
 R5255 Blue Dayton	U23			0,53					
 R5311 Natural Beech	H14			0,36	□	●	●	●	
 R5320 White Beech	G14			0,42	□ ■	●	●	●	
 R5338 Niagara Beech	G13			0,40	□	●	●	●	

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following surfaces: LI, NH

















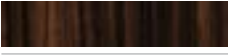









STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655x2100	2800x2100 5) also in 3200x2100	2800x2070x0,8	4100x1300x0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
				FG			FG	HPL		FG
				VV			VV	DST		FG
				FG			FG	HPL		
				MO			MO	DST		
		MO - 19	MO	MO	□ MO	MO	MO	DST	MO	
				RU			RU	DST		
		RU - 19	RU	RU	□ RU	RU	RU	DST		
				RU			RU	DST		
				FG			FG	HPL		FG
				FG			FG	HPL		FG
		VV - 19	VV	VV	□ VV	VV	VV	DST	VV	
				MO			MO	DST	MO	
				FG			FG	HPL		
				FG			FG	HPL		
				ML			ML	DST	ML	RU
		VV - 19	VV	VV	□ VV	VV	VV	DST	VV	
			RU	RU	□ RU	RU	RU	DST	RT	
		RU - 19	RU	RU	□ RU	RU	RU	DST	RT	
				VV			VV	HPL		MS
				VV			VV	DST	VV	
	VV - 19		VV	VV	■ VV	VV	VV	DST	VV	VV
				MO			MO	DST		
		VV - 19	VV	VV	□ VV	VV	VV	DST	VV	
				FG			FG	HPL		
		MO - 8,19	MO	MO	□ MO	MO	MO	DST	MO	
	VV - 19		VV	VV	■ VV	VV	VV	DST		VV
				ML			ML	DST	ML	RU

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordi- nates	NCS code	Metallic	Reflection value	<input type="checkbox"/> 2655 x 2100 <input type="checkbox"/> 5310 x 2100 ³⁾ <input type="checkbox"/> 2800 x 2100 ³⁾ <input type="checkbox"/> 3200 x 2100 ³⁾ <input type="checkbox"/> 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ³⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ³⁾ / 4100 x 1300 ⁴⁾ with different core materials	
	R5360 Precious Cherry	F16		0,20	<input type="checkbox"/>	●	●	●	
	R5410 Cognac wild Pear	H16		0,17	<input type="checkbox"/>	●	●	●	
	R5411 Natural wild Pear	D15		0,46	<input type="checkbox"/>	●	●	●	
	R5413 Bleached wild Pear	A15		0,50	<input type="checkbox"/>	●	●	●	
	R5447 After Eight Maple	L24		0,08	<input type="checkbox"/>	●	●	●	
	R5464 Light Maple	B14		0,65	<input type="checkbox"/>	●	●	●	
	R5479 Sycamore	B15		0,52	<input type="checkbox"/>	●	●	●	
	R5604 Brown Plum	D17		0,20	<input type="checkbox"/>	●	●	●	
	R5611 Noce Royale	M20	●	0,26	<input type="checkbox"/>	●	●	●	
	R5612 Clay Sangha Wenge	Q20		0,24	<input type="checkbox"/>	●	●	●	
	R5613 Natural Sangha Wenge	T21		0,11	<input type="checkbox"/>	●	●	●	
	R5622 Baron Elm	A18		0,49	<input type="checkbox"/>	●	●	●	
	R5630 Cashmere	H17		0,14	<input type="checkbox"/>	●	●	●	
	R5638 Brown Plum Butcher	I17		0,17					
	R5643 Truffle Baron Elm	R21		0,27	<input type="checkbox"/>	●	●	●	
	R5672 Ebony	S23		0,07					
	R5673 Makassar Ebony	H18		0,07	<input type="checkbox"/>	●	●	●	
	R5681 Havanna Cherry	L20	●	0,30	<input type="checkbox"/>	●	●	●	
	R5690 Classic Wenge	M24		0,07	<input type="checkbox"/>	●	●	●	
	R5692 Striped Teak	E16		0,21					
	R5693 Zebrano	D16		0,24	<input type="checkbox"/>	●	●	●	
	R5803 Natural Bamboo	F13		0,41					
	R5804 Mocha Bamboo	G18		0,09					
	Alu 1 Stainless steel effect	A25	S3010-G	Real metal ^x	0,76	<input type="checkbox"/> only possible 2800x2100	●	●	●
	Alu 2 Nickel effect	A26	S4005-G50Y	Real metal ^x	0,53	<input type="checkbox"/> only possible 2800x2100	●	●	●
	Antares 1 Grey	C28			0,41				

¹⁾ also available with the following surfaces: NH, AH, LI, HG
^x Only suitable for vertical applications.

²⁾ On request available with
MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following
surfaces: LI, NH






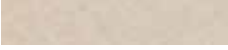











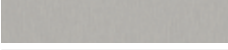



STOCK PROGRAMME					FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL			DecoBoard P2	Duropal-Element P2				
2655x2100	2800x2100 5) also in 3200x2100	2800x2070x0,8	4100x1300x0,8		DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾			
	VV - 19	VV	VV	VV	□ VV	VV	VV	DST	VV	
				VV			VV	DST	VV	
				VV			VV	DST	VV	
				VV			VV	DST	VV	
	VV - 19	VV	VV	VV	□ VV	VV	VV	DST	VV	
				VV			VV	DST	VV	
				VV			VV	DST	VV	
				VV			VV	DST	VV	
				RU			RU	DST	RT	
		RU	RU	RU	□ RU	RU	RU	DST	RT	
	RU - 19	RU	RU	RU	□ RU	RU	RU	DST	RT	
				ML			ML	DST	ML	
				VV			VV	DST	VV	
				VV			VV	HPL		VV
				ML			ML	DST	ML	
				RU			RU	HPL		RU
		VV	VV	VV	□ VV	VV	VV	DST	VV	
				VV			VV	DST	VV	
				MO			MO	DST		
				MO			MO	HPL		
		VV	VV	VV	□ VV	VV	VV	DST		
				VV			VV	HPL		VV
				VV			VV	HPL		VV
			HG	SM	□ HG 8 - 19 mm	HG	SM	DST		
			HG	SM	□ HG 8 - 19 mm	HG	SM	DST		
				CT			CT	HPL		

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordinates	NCS code	Metallic	Reflection value		■ 2655 x 2100 5310 x 2100 ³⁾ □ 2800 x 2100 ¹⁾ 3200 x 2100 ²⁾ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ¹⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ¹⁾ / 4100 x 1300 ⁴⁾ with different core materials
 Artefakt 1 Sand	E28			0,39					
 Artefakt 2 Terra	F30			0,12					
 Black Jack 1 Brown	I28			0,20					
 Black Jack 2 Blue	F29			0,18					
 Camelot 1 Antique	J28			0,24					
 Cartago 1 Sand	K27			0,52					
 Edelstahl 3 Metallic	F25		●	0,50	□	●	●	●	
 F7345 Blue Kansas	E29			0,22					
 F7399 Greige incanto	L28			0,53	□	●	●	●	
 F7462 Black Arabesque	I26			0,11					
 F7463 White Arabesque	D26			0,61					
 F7478 Tempered steel	D30			0,13					
 F7503 Lava twist	C30			0,22					
 F7504 Light grey twist	F26			0,65					
 F7505 Platinum grey twist	A29			0,31					
 F7654 Flash black	L26			0,08					
 F7919 Corn	E27			0,18					
 F7920 Light grey Corn	D27			0,54					
 F7945 Aztec gold	J29		●	0,33					
 F7946 Aztec silver	D25			0,39					
 F7951 Green atelier	K30			0,19					
 F7952 Brown atelier	L30			0,19					
 F8008 Silver alu wave	C25		●	0,48	□	●	●	●	
 F8110 Brushed aluminium	E25		●	0,39	□	●	●	●	
 F8192 Grey myriade	B28			0,48					
 F8194 Black myriade	K25			0,38					
 F8345 Astral quartz	J25		●	0,09					

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following surfaces: LI, NH




























STOCK PROGRAMME				FAST DELIVERY PROGRAMME				All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2		Product system			
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾				
			FG			FG	HPL		FG	
			FG			FG	HPL		FG	
			FG			FG	HPL		FG	
			FG			FG	HPL		FG	
			FG			FG	HPL			
			VV			VV	HPL		FG	
		VV	VV	□ VV	VV	VV	DST			
			FG			FG	HPL		FG	
			VV			VV	DST			
			VV			VV	HPL			
			VV			VV	HPL			
			VV			VV	HPL		VV	
			FG			FG	HPL			
			FG			FG	HPL			
			FG			FG	HPL			
			FG			FG	HPL			
			CT			CT	HPL		CT	
			TC			TC	HPL		TC	
			TC			TC	HPL		TC	
			HG			HG	HPL			
			HG			HG	HPL			
			FG			FG	HPL		FG	
			FG			FG	HPL		FG	
		VV	VV	□ VV	VV	VV	DST			
	VV - 19	VV	VV	□ VV	VV	VV	DST	VV	VV	
			MS			MS	HPL		MS	
			MS			MS	HPL		MS	
			CT			CT	HPL			

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: MO, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordinates	NCS code	Metallic	Reflection value		■ 2655 x 2100 5310 x 2100 ³⁾ □ 2800 x 2100 ³⁾ 3200 x 2100 ²⁾ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ¹⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ¹⁾ / 4100 x 1300 ⁴⁾ with different core materials
 Granit 5 Black	I25			0,10					
 Kristall 2 Vanilla	L29		●	0,74					
 Marmor 4 Black	J26			0,08					
 Mystic 1 Cuba	B30			0,17					
 Mystic 2 Iguana	J30			0,19					
 Mystic 3 Orchidea	I30			0,13					
 Nizza 1 Yellow	K29			0,51					
 Nizza 3 Orange	I29			0,26					
 Phoenix 1 Brown	H29			0,13					
 Piazza 1 Ochre	I27			0,28					
 Piazza 2 Sand	F28			0,27					
 R5808 Loft Concrete	B29			0,29					
 R6008 Ceramic Rust	G29			0,10					
 R6053 White Ottawa	C26			0,59					
 R6060 Beige Belmont	D28			0,40					
 R6061 Brown Belmont	H28			0,12					
 R6062 Grey Belmont	E30			0,13					
 R6205 Castello Granite	A28			0,41					
 R6245 Travertine	L27			0,65					
 R6254 Light Marble	F27			0,59					
 R6255 Statuario Venato	E26			0,70					
 R6261 Crystal grey Morocco	K28			0,36					
 R6262 Foggy grey Morocco	H27			0,27					
 R6263 Dark earth Morocco	G28			0,13					
 R6265 White Ipanema	B27			0,25					
 R6266 Fango Ipanema	C29			0,23					
 R6424 Black Limestone	G26			0,15					

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600 x 2100 also available with the following surfaces: LI, NH









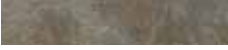




STOCK PROGRAMME				FAST DELIVERY PROGRAMME			All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2				
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾	Product system	Door HPL in surface texture	Worktop in surface texture
			TC			TC	HPL		
			HG			HG	HPL		
			TC			TC	HPL		
			HG			HG	HPL		
			HG			HG	HPL		
			HG			HG	HPL		
			ML			ML	HPL		
			ML			ML	HPL		
			VV			VV	HPL		
			FG			FG	HPL		
			FG			FG	HPL		FG
			VV			VV	HPL		
			CT			CT	HPL		CT
			CT			CT	HPL		CT
			FG			FG	HPL		FG
			FG			FG	HPL		FG
			FG			FG	HPL		
			CT			CT	HPL		CT
			VV			VV	HPL		
			TC			TC	HPL		TC window-board
			MS			MS	HPL		
			FG			FG	HPL		
			FG			FG	HPL		
			FG			FG	HPL		
			CT			CT	HPL		CT
			CT			CT	HPL		CT
			TC			TC	HPL		TC

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme 2655 x 2100 / 2800 x 2100 x 8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100 x 1300 x 0,9

DESIGN COLLECTION 2013 – 2016
Delivery programme

						DST COLLECTION DST textures: M0, RU, SM, ML, VV, MP			
						DecoBoard P2	Duropol-HPL	Duropol-HPL Compact	Flat bonded elements
Decor reference	Coordinates	NCS code	Metallic	Reflection value		■ 2655 x 2100 5310 x 2100 ³⁾ □ 2800 x 2100 ¹⁾ 3200 x 2100 ²⁾ 5600 x 2100 ³⁾	2800 x 2070 x 0,8 ¹⁾ 4100 x 1300 x 0,8 ⁴⁾	2800 x 2070 in textures: HG/MP/NH/ SM/TC/VV	2800 x 2070 ¹⁾ / 4100 x 1300 ⁴⁾ with different core materials
 R6456 Grey Sahara	A30			0,25					
 R6457 Brown Sahara	G27			0,15					
 R6480 Glacial Storm	A27			0,65					
 R6493 Soft Concrete	C27			0,49					
 R6497 Trasimeno basalt	G25			0,19					
 R6499 Roma Marble	K26			0,08					
 Scala 2 Bacio	J27			0,37					
 Schiefer 1 Anthracite	H26			0,15					
 Schiefer 4 Truffle	D29			0,19					
 Torreano 5 Dark	H25			0,18					
 Z0900 Twinkle Opal white	B26			0,77					
 Z0901 Twinkle Snow	A26			0,75					
 Z0905 Twinkle Black	L25			0,98					

¹⁾ also available with the following surfaces: NH, AH, LI, HG

²⁾ On request available with MP, NH, SM, VV surfaces.

³⁾ Large sizes available on request.
Format 5600x2100 also available with the following surfaces: LI, NH

STOCK PROGRAMME				FAST DELIVERY PROGRAMME				All dimensions given in millimetres		
DecoBoard P2		Duropal-HPL		DecoBoard P2	Duropal-Element P2		Product system			
2655 x 2100	2800 x 2100 5) also in 3200 x 2100	2800 x 2070 x 0,8	4100 x 1300 x 0,8	DST-XPRESS ⁶⁾ ■ 2655 x 2100 □ 2800 x 2100	2800 x 2070 x ⁷⁾	4100 x 1300 x ⁷⁾				
			VV			VV	HPL			
			VV			VV	HPL			
			MS			MS	HPL			
			CT			CT	HPL			
			VV			VV	HPL			
			MS			MS	HPL		MS	
			FG			FG	HPL		FG	
			VV			VV	HPL			
			FG			FG	HPL		FG	
			FG			FG	HPL		FG	
			FG, HG			FG, HG	HPL		FG	
			FG, HG			FG, HG	HPL		FG	
			FG, HG			FG, HG	HPL		FG	

⁴⁾ Plain and full surface mother of pearl decors also available with the following surfaces: HA, LL
⁵⁾ also available in 3200x2100

⁶⁾ Thicknesses of DecoBoard fast delivery programme
2655 x 2100 / 2800 x 2100 x
8 / 10 / 13 / 15 / 16 / 18 / 19 / 22 / 25 / 28 / 30 / 38

⁷⁾ Thicknesses of flat bonded elements fast delivery programme 9,6 / 17,6 / 19,6 / 20,6 / 23,6 / 26,6 / 29,6 / 39,6
⁸⁾ in 4100x1300x0,9

Delivery programme for decorative panels



Pfleiderer DecoBoard can be produced in standard sizes with the following core boards in the listed thicknesses*:

DecoBoard – melamine faced fibreboard

Thickness in mm	3	5	8	10	12	16	18	19	22	25	28	30	38	40	50
DecoBoard MDF plus															
5600x2100			•	•	•	•	•	•	•	•	•	•	•		
2800x2100			•	•	•	•	•	•	•	•	•	•	•		
DecoBoard MDF black															
5600x2100				•		•		•							
2800x2100						•		•		•					
DecoBoard HDF thin															
2800x2100	•	•													

DecoBoard – melamine faced special core board

Thickness in mm	3	5	8	10	12	16	18	19	22	25	28	30	38	40	50
DecoBoard Blockboard															
5600x2100								•	•	•					
2800x2100								•	•	•					
DecoBoard MDF Pyroex															
2800x2100						•		•							
DecoBoard Paper Honeycomb															
2800x2100										25,4				40,4	50,4

*We kindly request that technical restrictions be observed.

DecoBoard – melamine faced chipboard

Thickness in mm	8	10	12	13	15	16	18	19	22	25	28	30	38	40	50
DecoBoard P2															
5310x2100	•	•	•	•	•	•	•	•	•	•	•	•	•		•
2655x2100	•	•	•	•	•	•	•	•	•	•	•	•	•		•
5600x2100	•	•	•	•	•	•	•	•	•	•	•	•	•		
2800x2100	•	•	•	•	•	•	•	•	•	•	•	•	•		
3200x2100	•	•		•		•	•	•	•	•		•			
DecoBoard P2 UZ/P2 F****															
5600x2100						•		•							
2800x2100						•		•							
DecoBoard P3															
5600x2100		•		•		•	•	•	•	•	•	•	•		
2800x2100		•		•		•	•	•	•	•	•	•	•		
DecoBoard Pyorex															
5310x2100		•		•		•	•	•	•	•	•		•		
2655x2100		•		•		•	•	•	•	•	•		•		
2800x2100						•		•							
DecoBoard Balance															
5310x2100						•	•	•	•	•	•		•		
2655x2100						•	•	•	•	•	•		•		
DecoBoard ESA															
2800x2100								•		•	28,4		•		
DecoBoard Living															
5310x2100								•							
2655x2100								•							
DecoBoard MFP Hybrid NEW															
2800x2100						•		•	•						
5600x2100						•		•	•						

Stock programme for raw boards



Tongue-and-groove boards

These variants are available as tongue-and-groove boards. Please note the pack sizes.

Thickness in mm	3	8	10	12	13	15	16	18	19	22	25	28	30	32	38	40	50
ClassicBoard P2																	
2050x615 ¹⁾			•		•		•										
2050x925							•		•	•	•	•					
ClassicBoard P3																	
2050x615			•		•		•		•	•	•						
2050x925			•		•		•		•	•	•	•			•		
PremiumBoard MFP																	
2500x615				•		•		•		•	•						
LivingBoard P5																	
2510x635					•		•		•	•	•						
LivingBoard face contiprotect P5																	
2510x635				•		•		•		•	•						
PremiumBoard Pyroex (B1)																	
1760x690 ¹⁾			•		•		•	•	•	•	•	•			•		

Grooved boards

These variants are available as tongue-and-groove boards. Please note the pack sizes.

Thickness in mm	16	19	22	25	30	40
ClassicBoard P2 EPF-S						
1730x670	•	•	•	•	•	
2610x670	•	•	•	•	•	

Thickness in mm	16	19	22	25	30	40
ClassicBoard Hydro EPF-S						
1730x670	•	•				
2610x670	•	•				

¹⁾ Minimum order quantities apply to these sizes.

StyleBoard – Raw fibreboards

Thickness in mm	3	8	10	12	13	15	16	18	19	22	25	28	30	32	38	40	50
StyleBoard MDF plus																	
2800x2100		•	•	•			•	•	•	•	•	•	•		•		
4110x2100							•		•								
StyleBoard MDF black																	
2800x2100			•				•		•		•						
StyleBoard HDF thin																	
2850x2070	•																

ClassicBoard – Raw chipboards

These variants are available as raw chipboard in standard sizes. Please note the pack sizes.

Thickness	3	8	10	12	13	15	16	18	19	22	25	28	30	32	38	40	50
ClassicBoard P2																	
2655x2100 ¹⁾		•	•	•	•	•	•	•	•	•	•	•	•		•		•
2800x2070		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
4110x2070			•		•		•		•	•	•	•			•		
5310x2100		•	•	•	•	•	•	•	•	•	•	•	•		•		•
ClassicBoard P2 UZ / P2 F****																	
2800x2100							•		•								
5600x2100							•		•								
ClassicBoard P3																	
2800x2070			•		•		•		•	•	•	•			•		
4110x2070							•		•	•							
PremiumBoard Pyroex (B1)																	
2655x2100 ¹⁾			•		•		•	•	•	•	•	•			•		
5310x2100			•		•		•	•	•	•	•	•			•		
PremiumBoard MFP P5																	
2500x1250			•	•		•		•		•	•						
2800x1194				•													
5030x2500			•	•		•		•		•	•						
LivingBoard P5																	
2500x1250				•		•		•	•	•	•						
5040x2580				•		•		•	•	•	•						
LivingBoard face contiprotect P5																	
2500x1250				•		•		•		•	•						
5040x2580				•		•		•		•	•						
PremiumBoard MFP Hybrid																	
2800x2100							•		•	•							
5600x2100							•		•	•							

¹⁾ Minimum order quantities apply to these sizes.

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Fax: +44 (0) 1905 793 559
E-mail: sales.uk@ostermann.eu
Ireland Phone: +44 (0) 1905 793 552
E-mail: sales.ie@ostermann.eu

Further contact data can be found at
www.ostermann.eu

For CPL laminate edges:



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Germany

Tel.: +49 97 21 / 65 99-0
Fax: +49 97 21 / 65 99-90
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www.melaplast.de



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